



Position	Amount	Type number	Description	PG
1	1	316051440	Gear-box with Armature cpl.,18 V	50
2	1	311011150	Field coil	37
3	1	316049390	Brush holder module compl.,18 V	25
4	1	343082750	Electronic unit,18V	43
5	1	343398580	Motor housing	27
6	1	344098740	Rubber bushing	11
10	1	343430800	Akkuschalen Schwarz	20
11	7	141113180	Self-tap. fill. h. screw	11
12	2	343398600	Brush cover	11
13	2	141119900	Self-tapp. fill. h. screw	11
14	1	343397810	Switch slide,H/L	11
15	1	339136560	Switch rod	14
16	1	343398620	Index bolt	11
17	1	342003030	Pressure spring	11
18	1	343430520	Locking piece	11
19	1	343430530	Switch slide	12
20	1	342003030	Pressure spring	11
21	1	316049830	Gear housing compl.	30
22	4	141117060	Self-tap. fill. h. screw	12
27	1	318001450	Gear flange compl.	44
29	4	141124090	Fillister head screw	11
31	2	339011880	Compensating washer	13
40	1	343430650	Driving roller	35
41	1	343398890	Filter	18
42	1	338055500	Rating plate	11
44	1	344161510	Hexagonal key	12
45	1	316049400	Flange complete	32
46	1	316060540	Carbon brush set	21
47	1	316050220	Gear housing compl.	32
48	1	316048760	Wraparound Tube Sander attachment	56
49	1	316040610	Spindle stop compl.	14
60	1	315417720	Rack	37
61	1	315417760	Linkage	29
62	1	339160950	Guide plate	23
63	1	341112820	Star knob screw	13
64	1	316049930	Guide roller compl.	25
65	1	316052810	Guide roller compl.	24
66	1	316050030	Guide roller compl.	28
67	2	343430710	Handle	23
68	1	316051820	Guide rail compl.	26
70	5	141119850	Fillister head screw	11
71	1	341161350	Eccenter lever	20
72	1	141150920	Washer	11
73	1	342003780	Pressure spring	11
74	1	342003790	Pressure spring	11
75	1	343430670	Covering hood	15
76	4	141119440	Fill. head screw(DIN 7985)	11
77	1	341059890	Guide rod	14
78	1	338123390	Metabo plate	14
234	1	338121750	Warning Label serial 40x14	11
880	1	344130920	Grease 100G	31
1001	1	338505280	Diagram	

Kohle in Oberschale  
Carbon brush in top cover

Kohle in Unterschale  
Carbon brush in bottom cover

